



Declaration of Performance
(according to EU exit Regulation 2020 No. 1359)

Unique ID code: No: TSNL S235J2 UKCA
 Product type: **Strip S235J2/ 1.0117**
 Harmonised standard: **according EN 10025-1 : 2004**
 Intended Use: **To be used in-welded, bolted and riveted structures**
 Manufacturer: **Tata Steel IJmuiden B.V**
Wenckebachstraat 1
1951 JZ Velsen-Noord
The Netherlands
Tel: +31 251 49111
 Website: www.tatasteelnederland.com
 Representative: **Not applicable**
 System of AVCP: **System of assessment and verification of constancy performance of the product System 2+**

NOBO: **Notified Body LRQA Verification Limited No. 0038 performed the initial inspection of the manufacturing plant and of the factory production control, the continuous surveillance assessment and evaluation of factory production control and issued the certificate of conformity of the factory production control.**

Declaration and signature: **The performance of the product identified above is in conformity with the set of declared performances. This declaration is issued in accordance with EU exit Regulation 2020 No 1359 under the sole responsibility of Tata Steel IJmuiden B.V.**
 Signed for on behalf of the manufacturer by:



Carel Kleemans **Date: Dec 2024**
 Technical Director, Strip Products
 Tata Steel IJmuiden BV.

Declared Performance

Essential characteristic	Performance		Harmonised technical specification	
Tolerances on dimension and shape	Dimensions		EN 10051	
	Flatness		EN 10051	
Yield strength (transverse)	Nominal thickness (mm)		Values	
			Min (Mpa)	
	>	<=		
	1,4	16	235	
	16	25	225	
Tensile strength (transverse)	Nominal thickness (mm)		Values	
			(Mpa)	
	>	<=	min	max
	1,4	25	360	510
Elongation (transverse)	Nominal thickness (mm)		Values	
			min (% 80 mm)	
	> 1,4	< =1,5	16	
	>1,5	< =2	17	
	>2	< =2,5	18	
	>2,5	< 3	19	
	Nominal thickness (mm)		Values	
			max (% 5.65√so)	
	>=3	<=25	24	
Impact Strength (longitudinal)	J2		27J at - 20°C	
Weldability CEV	Nominal thickness (mm)		Values	
	>	<=		
	1,4	25	0,35	
Durability	Nominal thickness (mm)		Values	
	> 1,4	<=25	C: 0,17 Mn: 1,40 P: 0,025 S: 0,025 N: - Cu: 0,55	

EN10025-1 2004



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Tata Steel IJmuiden B.V. Wenckebachstraat 1 1951JZ Velsen-Noord The Netherlands 21
TSNL strip S235J2 UKCA EN 10025-1: 2004 Strip S235JC /1.0117
To be used in-welded, bolted and riveted structures Tolerances on dimensions: Strip EN 10051 Elongation: Tensile Strength: Yield Strength: EN10025-2 Weldability: Durability:
Dangerous Substances: No performance Determined