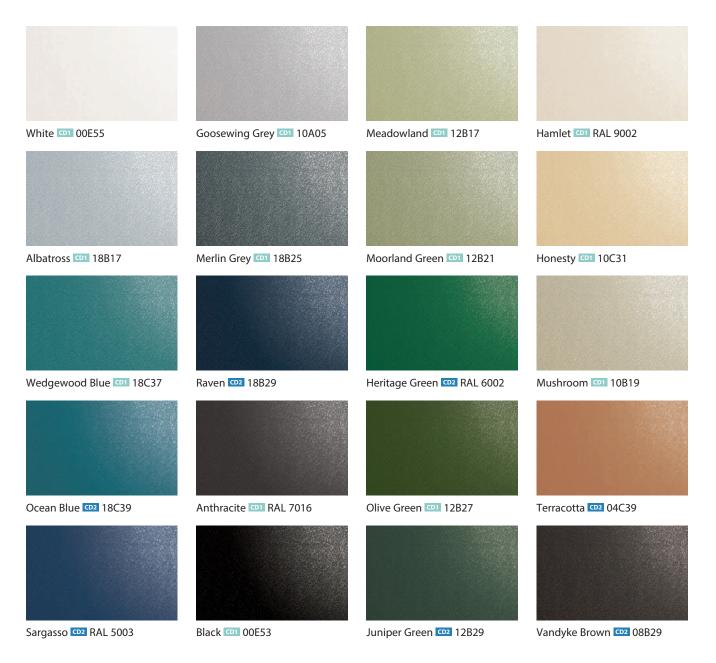




# TATA STEEL

## **Colorcoat® LG**

Pre-finished steel for roof and wall cladding



### Notes

- 1. The standard colour references shown above are the nearest equivalents.
- 2. The printed colours shown for Colorcoat<sup>®</sup> LG are for guidance only. For a true representation of colour and effect, please obtain product samples from the Colorcoat Connection<sup>®</sup> helpline.
- 3. If an exact match between components and Colorcoat<sup>®</sup> LG is essential, this is best achieved by matching to the actual cladding delivered to site.

## Colorcoat<sup>®</sup> LG

Available from Tata Steel, Colorcoat<sup>®</sup> LG is a leathergrain embossed plastisol product suitable for roof and wall cladding systems where good performance is required at a competitive price.

- 200µm durable, abrasion-resistant topcoat.
- Available in the most popular colours in standard sizes.
- Galvanised substrate to BS EN 10346:2015 offering good corrosion resistance.
- Available with a performance guarantee up to 25 years including factory cut edges, which now covers use under Photovoltaic (PV) frame modules.
- High performance reverse side backing coat as standard.
- Manufactured in the UK by Tata Steel, who have a proven track record in pre-finished steel.
- Fully REACH compliant and free of chromates.

## **Colorcoat**<sup>®</sup> reassurance

The Colorcoat<sup>®</sup> brand provides the recognised mark of quality and expertise from Tata Steel. Encompassing over 50 years of innovation, strict testing procedures and manufacturing excellence, Colorcoat<sup>®</sup> provides a range of pre-finished steel products which have been used on countless projects worldwide.

## **Product performance**

Colorcoat<sup>®</sup> LG is carefully manufactured in a controlled process to ensure consistent quality.

## **Product testing**

To ensure the integrity of Colorcoat<sup>®</sup> products, Tata Steel uses laboratory tests to measure their performance against corrosion, effect of sunlight, chemicals and abrasion. All testing of products is carried out in specialised laboratories to international standards.

## **Guarantee periods**

Colorcoat<sup>®</sup> LG comes with an external performance guarantee of up to 25 years, including factory cut edges. This is made available through the cladding system manufacturer or distributor.

The guarantee now covers the use of Colorcoat<sup>®</sup> LG under photovoltaic (PV) frame modules on a new roof or wall and provides confidence that installing a PV array will not have a detrimental effect on the performance of the pre-finished steel. The guarantee allows PV frame modules to be installed at any point throughout the guarantee period, providing it has been registered through the system manufacturer or distributor and ensures the building will still be covered for the remainder of the guarantee duration. For more information and terms and conditions, including the new PV addendum please contact the cladding system manufacturer or distributor.

#### Tata Steel

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## Colorcoat<sup>®</sup> LG guarantee cover

|             | Inland   |          | Coastal  |          |
|-------------|----------|----------|----------|----------|
| Colour Band | Walls    | Roofs    | Walls    | Roofs    |
| CD1         | 25 years | 25 years | 20 years | 20 years |
| CD2         | 20 years | 15 years | 15 years | 10 years |

#### Notes

 Guarantee periods quoted are applicable to UK and Ireland only and exclude individual domestic residential applications.

- 2. Figures under coastal heading are buildings within 2km of the sea.
- Full terms and conditions of the Colorcoat<sup>®</sup> LG guarantee are on the reverse of the guarantee application form available from Colorcoat<sup>®</sup> supply chain partners.

## **Typical properties**

| Colorcoat <sup>®</sup> LG                             |            |  | Test standard                  |
|---|------------|--|--------------------------------|
| Nominal organic coating<br>thickness                  | (µm)*      | 200  | EN 13523-1                     |
| Gloss (60°)   | (%)        | 15-35  | EN 13523-2                     |
| Scratch resistance                                    | (g)        | > 3500   | EN 13523-12                    |
| Abrasion resistance:<br>(Taber, CS10 2x1kg, 250 Rev.) | (mg)       | < 12   | EN 13523-16                    |
| Flexibility:<br>Reverse impact                        | (L)        | ≥ 18   | EN 13523-5                     |
| Adhesion (cross hatch)                                | (%)        | 100 Pass   | EN 13523-6                     |
| Minimum bend radius                                   | (T)        | 0T@16°C  | EN 13523-7                     |
| Corrosion resistance:<br>Salt spray<br>Humidity       | (h)<br>(h) | 1000<br>1000   | EN 13523-8<br>EN 13523-25      |
| Max. continuous operating temp.                       | (°C)       | 60   | Tata Steel                     |
| Reaction to fire                                      |            | Class C-s2,d0 <sup>†</sup>   | EN 13501-1                     |
| Fire performance of roof coverings                    |            | $B_{ROOF}(t4)^{\dagger\dagger}$<br>CWFT $B_{ROOF}(t1,2,3)^{\dagger\dagger\dagger}$ | EN 13501-5<br>CWFT 2005/403/EC |

### \*µm = micron

#### General notes

The figures contained in this table are typical properties for solid colours and do not constitute a specification. These figures relate to the topcoat. For details of test methods see www.colorcoat-online.com

- <sup>†</sup> Valid for all gauges ≥0.46mm and all colours for single sided product.
- $^{\dagger\dagger}$  Valid for all gauges  $\geq$  0.4mm and all colours for all single and double sided products.
- <sup>+++</sup> Valid for all gauges  $\geq$  0.4mm and all colours for single sided and 200/100 option.

## www.colorcoat-online.com

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