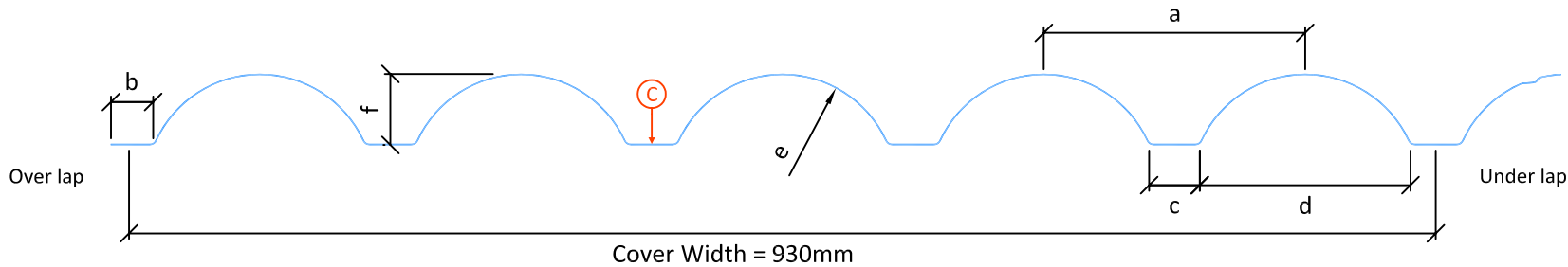


UNCONTROLLED
For Reference Only



Tata Steel retain the right to amend the construction and technical specifications shown on this drawing without prior notice.

TATA STEEL

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www.tatasteelconstruction.com

PROJECT

Wall Profiles

TITLE

HR50

DRAWN BY

JCA

SCALE

NTS

APPROVED BY

TOLERANCES

DATE

15/05/14

DRG. No.

T1204-01-A-HR50

Tolerances to MCRMA Guidelines:

Length \leq 3m: -5 / +10mm

Length \geq 3m: -5 / +20mm

Cover Width: -5 / +5mm

Angle: $\pm 2^\circ$

Squareness: $\leq 0.5\%$ of Profile Width

Height: ± 2 mm

Dimension Ref	Dimension (mm)
a	186.0
b	30.0
c	36.0
d	150.0
e	R81
f	50.0

Available Coatings:

Colorcoat Prisma®:

Galvalloy, 95.5% zinc/aluminium alloy coated steel, with a coating weight of 255 gm^{-2} manufactured to BS EN 10326:2004 or BS EN 10327:2004 coated on face side with a $25\mu\text{m}$ primer and a $25\mu\text{m}$ polyurethane topcoat

Colorcoat HPS200® Ultra:

Galvalloy, 95.5% zinc/aluminium alloy coated steel, with a coating weight of 255 gm^{-2} manufactured to BS EN 10346:2009 coated on the face side with a primer and the Ultra HPS200 plastisol coating to a total coating thickness of $200\mu\text{m}$

Colorcoat® LG:

Z275 galvanised steel, manufactured to BS EN 10326:2004 or BS EN 10327:2004 coated on face side with a primer and a plastisol coating to a total coating thickness of $200\mu\text{m}$

All support steelwork by
others

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