

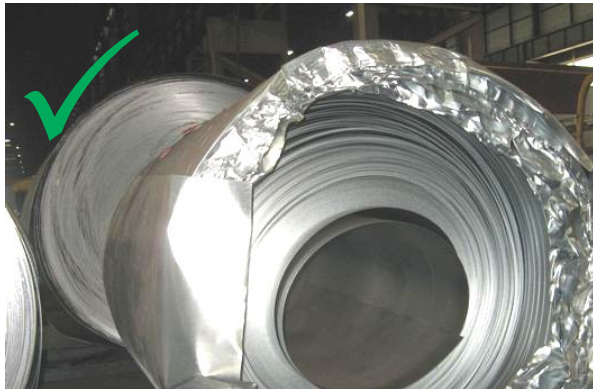
TECHNICAL ADVICE DOCUMENT

Damaged coils in well trailers

1. This Technical Advice Document applies to:

- Physically damaged coils that cannot be restrained safely to LRG-0008-BH Wide coil in well.
- Coil weights up to 24 tonnes.
- Coils that can be safely lifted and secured in well trailers.

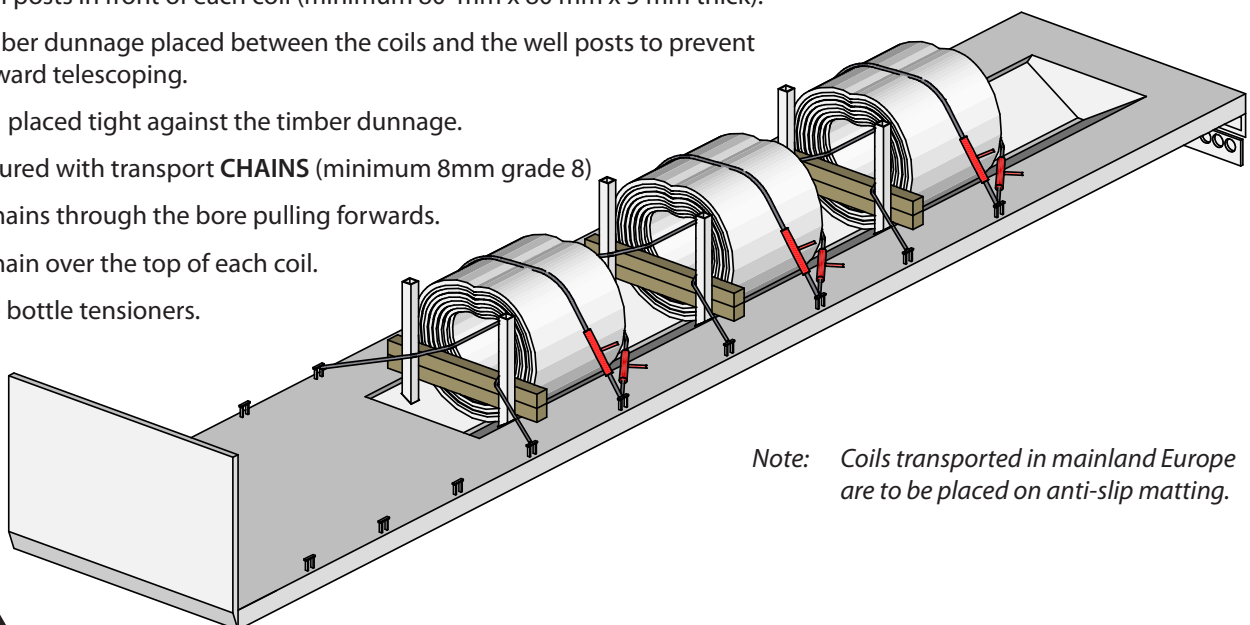
Note 1: Coils that are wound too loosely to restrain safely in a well trailer must be treated as individual cases.



Note 2: Coils that are in good physical condition (tightly wound, banded etc.) should be restrained to LRG-0008-BH.

2. Restraint requirements

- Well trailers with a minimum 30° well angle.
- Well posts in front of each coil (minimum 80 mm x 80 mm x 5 mm thick).
- Timber dunnage placed between the coils and the well posts to prevent forward telescoping.
- Coil placed tight against the timber dunnage.
- Secured with transport **CHAINS** (minimum 8mm grade 8)
- 2 chains through the bore pulling forwards.
- 1 chain over the top of each coil.
- Use bottle tensioners.



Note: Coils transported in mainland Europe are to be placed on anti-slip matting.



Beware sharp edges when fitting bore chains